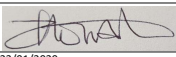


Product Title	Speyside Smokehouse Sea Salt & black Pepper Salmon Jerky	Storage conditions:	Ambient Max 25°C
Legal Name:	Salmon, Marinated, cooked and Smoked	Maximum shelflife	12 months (365 days)
Specification Number and Version:	NWF Issue 2	Minimum shelflife on delivery	9 months (275 days)
Issue Date:	23/01/2020	Maximum life once opened	24 hours
Reason for Change/Issue:	Incorrect information in previous version	Allergen and Warning Statements	
Launch date:	Current Product	Contains Fish and Soya	
Health mark:	UK SF138 EC		
Country of origin (finished product)	Made in Scotland using Farmed Atlantic Salmon		
Ingredient Declaration UK:	Salmon (FISH) (It takes 200g Salmon per 100g of Jerky), Demerara Sugar, Soy Sauce (Water, SOYA Beans, Salt, Vinegar), Sea Salt, Apple Cider Vinegar, Tapioca Starch, Black Pepper, Dried Garlic, Dried Onion, Sugar, Dried Red Bell Pepper, Dried Green Bell Pepper, Antioxidant: Sodium Ascorbate, Preservative: Sodium Nitrite. ALLERGENS : For allergens see ingredients in BOLD.	This pack contains an oxygen absorber packet to enhance freshness. The absorber packet contains harmless non-toxic materials which should not be eaten or microwaved	
Ingredient Declaration DE:	Zutaten: Lachs (FISCH) (200 g Lachs pro 100 g Jerky), brauner Zucker, Sojasauce (Wasser, SOJAbohnen, Salz, Essig), Meersalz, Apfelmessig, Tapiokastärke, schwarzer Pfeffer, getrocknete Knoblauch, getrocknete Zwiebeln, Zucker, getrocknete rote Paprika, getrocknete grüne Paprika Antioxidationsmittel: Natriumascorbat, Konservierungsmittel: Natriumnitrit. Enthält Sauerstoffabsorber (nicht zum Verzehr geeignet). Kühl und trocken lagern. Am Tag des Öffnens verzehren. Muss nicht gekühlt werden. Obwohl mit großer Sorgfalt vorgegangen wurde, um alle Gräten zu entfernen, können dennoch einige enthalten sein. Bambuszangen sind aus einem Naturmaterial und können splintern. Vorsicht beim Umgang.		
Ingredient Declaration FR:	Ingrédients : Saumon (POISSON) (élaboré avec 200 g de saumon pour 100 g de saumon séché), sucre Demerara, sauce soja (eau, fèves de SOJA, sel, vinaigre), sel de mer, vinaigre de cidre de pomme, amidon de tapioca, poivre noir, ail déshydraté, oignon déshydraté, sucre, poivron rouge déshydraté, poivron vert déshydraté, antioxydant : ascorbate de sodium, conservateur : nitrite de sodium. Contient un absorbeur d'oxygène (ne pas consommer). Conserver dans un endroit frais et sec. À consommer le jour de l'ouverture. Inutile de conserver ce produit au réfrigérateur. Bien que toutes les précautions aient été prises pour retirer toutes les arêtes, il peut en rester. La pince en bambou est fabriquée dans un matériau naturel et peut se fendre. Utiliser avec précaution		
Ingredient Declaration NL:	Ingrediënten: zalm (VIS) (gemaakt van 200 g zalm per 100 g gedroogde zalm), demerarasuiker, sojasaus (water, SOJAbohnen sout, zalf), zeezout, appelciderazijn, tapiocazetmeel, zwarte peper, gedroogde knoflook, gedroogde ui, suiker, gedroogde rode paprika, gedroogde groene paprika, antioxidant: natriumascorbat, conserveermiddel: natriumnitriet. Bevat een zakje zuurstofabsorberder (niet opeten). Koel en droog bewaren. Eenmaal geopend, dezelfde dag opeten. Kan buiten de koelkast bewaard worden. Hoewel extra zorg is besteed aan het verwijderen van alle graatjes, kunnen er enkele zijn achtergebleven. De bamboe tang is gemaakt van natuurlijk materiaal en kan mogelijk splinteren. Met zorg hanteren		
Ingredient Declaration ES:	Ingredientes: Salmón (PESCADO) (200 g de salmón por cada 100 g de mojama), azúcar demerara, salsa de soja (agua, semillas de SOJA, sal, vinagre), sal marina, vinagre de sidra de manzana, almidón de tapioca, pimienta negra, ajo deshidratado, cebolla deshidratada, azúcar, pimiento rojo deshidratado, pimiento verde deshidratado, antioxidante: ascorbato de sodio, conservante: nitrito de sodio. Contiene una bolsita absorbente de oxígeno (no comestible). Guardar en un lugar fresco y seco. Una vez abierto, consumir el mismo día. No es necesario refrigerarlo. Aunque se han extremado las precauciones para quitar todos los huesos, podrían quedar algunos. Las pinzas de bambú están hechas con un material natural y pueden astillarse. Utilícelas con mucho cuidado		
Ingredient Declaration SE:	Ingredienser: lax (FISK) (200 g lax per 100 g jerky), demerarasocker, sojsås (vatten, SOJAbönor, salt, vinäger), havssalt, äppelcidervinäger, tapiokastärkelse, svartpeppar, torkad vitlök, torkad lök, socker, torkad röd paprika, torkad grön paprika, antioxidant: natriumaskorbat, konserveringsmedel: natriumnitrit. Innehåller en syreabsorbent (får ej fortäras). Förvaras kallt och torrt. Åt samma dag som förpackningen öppnas. Behöver inte förvaras i kylskåp. Trots att extra försiktighet har vidtagits för att ta bort alla ben kan några finnas kvar. Bambu-tången är gjord av ett naturligt material och kan flisa sig. Hanteras varsamt.		

Retail Pack Artwork		SRP Box image	
			
Pack weight variant	Pack barcode	Outer case barcode	Case configuration
30g	5060030 541954	5060030 543682	SRP Size 12 D186 x W125 x H189mm

QUALITY ATTRIBUTES	Green	Red
Packaging	One oxygen scavenger per pack. Complete seal across the top of the bag, free from crumpling and buckling. Date code and batch code present and legible. Pack contains one set of bamboo tongs.	Burst pack. No oxygen scavenger. Burst oxygen scavenger. Seal not intact, buckled/crumpled under heat seal. Missing/illegible date code/batch code. Packs presented incorrectly in SRP. Incorrect number of packs/case. Bamboo tongs broken or missing.
Appearance	Pieces of salmon varying in size, naturally flaked, approx. 7mm to 20mm in size. Some smaller and larger pieces will be present. Bright orange to pink in colour with darker coloured pieces of brown meat present in natural proportions. Visible pattern from cooking mesh on one side. Flacks of pepper and spices may be visible.	All piece sizes too large or too small. Excessive 'dust' in pack. Dark brown/black in colour. Burnt looking or excessively pale.
Texture	Soft and dry in texture with succulent oily mouthfeel. Will have 'bite' but will naturally flake in the mouth when eaten.	Crunchy, pappy or leathery in texture. Excessively dry or oily.
Flavour	Bold cooked and smoked salmon flavour. With a mild salt and pepper flavour. Slight heat from the pepper. Sweet with hints of soy.	Excessively salty, peppery or 'fishy'. No discernible flavours of salmon, smoke and pepper.

Microbiological	Target (cfu)	Fall (cfu)	Frequency	Nutritional: Average Values per 100g	
	Pathogens			Energy kJ/kcal	1667kJ/395kcal
Presumptive E.Coli	<10	>100	Routine quarterly	Fat	19.3g
Enterobacteriaceae	<100	>10 ⁴	Routine quarterly	of which Saturates	3.4g
Staphylococcus Aureus	<20	>10 ⁴	Routine quarterly	Carbohydrate	25.5g
E. Coli O157	Not Detected in 25g	Detected in 25g	Routine quarterly	of which Sugars	23.1g
Clostridium perfringens	<10	>10 ⁴	Routine quarterly	Fibre	1.3g
	Hygiene Indicators			Protein	30.1g
Enterobacteriaceae	<10	>10 ⁴	Routine quarterly	Salt	3.9g
	Spoilage Organisms / Shelf Life			Omega 3	1.0g
Yeasts	<100	>10 ⁶	Routine quarterly		
Moulds	<20	>10 ⁵	Routine quarterly		
Lactic Acid Bacteria	<10 ³	>10 ⁸	Routine quarterly		
PHYSICAL TESTS					
Aw	<0.83	>0.83	Per batch		
Residual Oxygen	<0.5%	>0.5%	Per batch		
NAME: Zoe Howarth					
POSITION: Group Technical Manager (Scotland)					
SIGNED: 					
DATE: 23/01/2020					